

	Via Pennea 10 Zona Industriale ASI 03024 CEPRANO (FR) – Italy Phone : + 39 0775 918056 - 912302 Fax : +39 0775 261001 Email : info@tecno-print.com Web : www.tecno-print.com PARTIVA IVA 02267510606	 Azienda certificata ISO 9001:2008 
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SECOND HAND MACHINERY- REF. 668

ROTOGRAVURE – CERUTTI MODEL 28R - 8 UNITS

1.	Year of manufacturing	<u>fully refurbished in 2010</u> Modifications ad revamping : Machine completely revamped in year 2010. Mechanical disassembled – sandblasted and repainted. All bearings and idle rollers have been replaced. Chilled rollers replaced. The unwinder and rewinder shaft clamping system as been replaced. All transmission belts have been replaced , pneumatic system completely rebuilt. New electrical cabinet with S7 PLC and Siemens driver, Customized software (included source-code)	
2.	Mechanical speed	250 mt/1’	
3.	Printing units	8	
4.	Reverse printing	Units 1-6-7-8	
5.	Printing repeats	400 – 900 mm	
6.	Web width	1170 mm	
7.	Printing width	1100 mm	
8.	Transmission type	Mechanical shaft	
9.	Mechanical speed	250 m/min	
10.	Ink families	Solvent	
11.	Energy for dyers	Thermal oil	
12.	Uwinder type	Flying splice , single reel – shafted – expanding shafts $\varnothing$ 152mm – reel diameters 750 mm.- reel weight 750 kg. – tension control by dancing roller	
13.	Web guider	FIFE	
14.	Infeed group	Motorized	
15.	Corona treater	Ferrarini & Benelli –GTS/6kW+PLM (year 2008)	
16.	Printing section	Printing units model ES 28/B (from 1 to 5) 	

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18.	Rewinder	Flying splice type. Shafted – expanding shafts $\varnothing$ 152 mm. –reel diameters 750 mm. Reel weight : 750 kg. – tension rage : 4-40 daN
19.	Control desks and electric cabinets	Video camera . BST IPQ-View (year 2015)- Vision device PrintVision (year 2014); Press Supervision : customer made (year 2010); Power tension : 3P+PE_ 400 V. – 50 Hz PLC : Siemens s7 (year 2010) Drivers : Siemens (year 2010)
20.	Spares	Double set of cylinder shaft and cones for 1170 and 1070 width sleeve cylinders.
21.		Sleeve cylinder mounting machine

Machine location	Europe
Machine conditions	Machine in production and available for inspection . Machine available January 2022.
Payment terms	50% down with the order ; balance before dismantling and loading onto trucks or into containers.

SPECIAL NOTE: USED – IN GOOD CONDITION PER PREVIOUS USERS.

- Prices are given in euro , ex place warehouse floor in Europe , where the machine stands , as it is , excluding added tax V.A.T.; NO V.A.T. when exported out of Italy.
- Specifications provided are per the previous users , the original manufacturers and our honest information;
- no warranty .
- Bank transfer charges are the responsibility of the buyer.
- The contract is under Italian law, place of jurisdiction Frosinone Italy.

PHOTO GALLERY OF THE MACHINE





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